



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM621A1001101 S5330
Job Sheet 178178



Part No: RBEM621A1001101 S5330

Job Qty: 1 ea

Part Name: Wide Tabs Folding Tool



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 5/28/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM621A1001101 S5330 Rev. B IPP Rev A. 17.10.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		7/16/18	0.00	0.00	Purchasing		JUL 17 2018 <i>MLC</i>
110	Packaging	1 pcs		7/16/18	0.00	0.00	Packaging2		JUL 17 2018 <i>MLC</i>
120	QC	1 pcs		7/16/18	0.00	0.00	QC6		38
121	Small Fab	1 pcs		7/16/18	0.00	1.00	Small Fab-9		<i>MLC</i> 9-89 DAS
122	QC	1 pcs		7/16/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		7/16/18	0.00	0.00	Packaging3-1		JUL 30 2018 <i>9-89</i>
140	QC21-SA	1 Ea		7/16/18	0.00	0.00	QC21		53 <i>9-89</i>

Part Op 100 - Issue P/O: *040056* MANUFACTURE RBEM621A1001101 S5330 AS PER DWG Supplier: METEC Certificate Descriptions: of conformity is required

121 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-IM2450-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG.

31 Mar 2018 x 1 *P. Lussier*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM621A1001101 S5330P	Wide Tabs Folding Tool	1 pcs (1 ea)	100-Purchasing	<i>5092853</i>
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	121-Small Fab	<i>5089128</i>
APP-IM2450-E	Case	1 Ea (1 ea)	121-Small Fab	<i>5084031</i>
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab	<i>5021040</i>
RBEM621A1001101 S5330-27	Bottom Foam 6.40 X 13 X 18	1 pcs (1 ea)	121-Small Fab	<i>5084032</i>
RBEM621A1001101 S5330-29	Lid Foam 1.88 X 13 X 18	1 pcs (1 ea)	121-Small Fab	<i>5084033</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM621A1001101 S5330P	1	0	0
121-Small Fab	97524A032	4	407	0
	APP-IM2450-E	1	0	0
	RB41011	1	899	0
	RBEM621A1001101 S5330-27	1	0	0
	RBEM621A1001101 S5330-29	1	0	0



Container No: S092858



Part: RBEM621A1001101 S5330

Job No: 178178

Serial No/Batch: S092858

Revision: B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/17/10

2AG 98-0
88
88-0

Part Specifications

Specifications could not be found.

Plex 5/30/18 11:47 AM dart.Lussier.Patrick

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. RBEM621A1001101 S5330 REV. B	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier ☐</td> </tr> <tr> <td></td> <td></td> <td></td> <td>Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐				Quality ☐
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			Quality ☐																		

Date :	Sequence #:	QTY Affected :	MRB (QSJ042) JULY 17, 2018
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Description Work Order Deviation	Disposition	Completed By
RBEM621A1001101 S5330-5 must have a 0.08" rad added as shown below. 	This deviation is acceptable. The fit, form and function of the part will be as originally intended.	Lead hand / Supervisor QC / QA Coordinator

Root Cause	FAULT CATEGORY																																														
<table style="width:100%;"> <tr><td>Operator</td><td>☐</td></tr> <tr><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td></tr> <tr><td>Handling/Presservation</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td></tr> <tr><td>Product Improvement</td><td>☐</td></tr> <tr><td>Process Improvement</td><td>☐</td></tr> <tr><td>Human Factors</td><td>☐</td></tr> </table>	Operator	☐	Manufacturing Process	☐	Equip/Tooling	☐	Handling/Presservation	☐	Material	☐	Product Improvement	☐	Process Improvement	☐	Human Factors	☐	<table style="width:100%;"> <tr><td>☐ Pressure/Forced</td><td>☐ Contamination</td><td>☐ Power Loss/Surge</td><td>☐ Positioned Wrong</td></tr> <tr><td>☐ Bending</td><td>☐ Misaligned/off center</td><td>☐ Folio/Program</td><td>☐ Outside Tolerance</td></tr> <tr><td>☐ Crushing</td><td>☐ BOM/Route</td><td>☐ Grain Direction</td><td>☐ Drawing</td></tr> <tr><td>☐ Cracks</td><td>☐ Broken/Damage/Defect</td><td>☐ Weld</td><td>☐ Finish</td></tr> <tr><td>☐ Crimp/Kink/Ripple/Wave/Twist</td><td>☐ Incomplete/Unclear Instructions</td><td>☐ Wrong Stock Pulled</td><td>☐ Part Lost/Missing</td></tr> <tr><td>☐ Marks/Chatter</td><td>☐ Drill Holes</td><td>☐ Out of Sequence</td><td>☐ Misread</td></tr> <tr><td>☐ Mislabeled</td><td>☐ Fit/Function</td><td>☐ Off-set/Set-up</td><td></td></tr> </table>	☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up		Other/Details:	
Operator	☐																																														
Manufacturing Process	☐																																														
Equip/Tooling	☐																																														
Handling/Presservation	☐																																														
Material	☐																																														
Product Improvement	☐																																														
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K6A 1K7
Canada

Tel (613) 632-5200

Order Log

Order No	Order Date	Customer	Ship-To Contact	Part No	Unit Price	Amount	Quantity	Quantity Shipped	Quantity Remaining	Customer Due Date	Ship Date	Customer PO	Status	Type	Priority	Special Comments	Accounting Job No
1707	12/1/17	CCHCH01 CHC Helicopter Corporation - Global Ops Canada (2008) ULC		RBEM621A1001101 S5330	\$15,785.00	\$15,785.00	1	0	1				Quoting	Reactive	Medium	C of C with DWG required for all CHC TOOLING orders - This document request is to satisfy Audit requirements.	
4306	5/1/18	CLEAD09 Leading Edge Service Company Limited		RBEM621A1001101 S5330	\$24,401.00	\$24,401.00	1	0	1	7/17/18	8/21/18		Open	Reactive	Medium	ship complete, customer will arrange collection	
5584	4/19/18	CCHCH01 CHC Helicopter Corporation - Global Ops Canada (2008) ULC		RBEM621A1001101 S5330	\$29,050.00	\$29,050.00	1	0	1				Quoting	Reactive	Medium	C of C with DWG required for all CHC TOOLING orders - This document request is to satisfy Audit requirements.	
7355	6/15/18	CHONE02 Hell-One (Norway) AS		RBEM621A1001101 S5330	\$29,050.00	\$29,050.00	1	0	1	9/7/18	9/7/18	P3556918	Open	Reactive	Medium	FEDEX P1 ACCOUNT NO. 479151903 please make sure the below info is included in the shipping docs: Kindly provide custom details for all part numbers: 1. HS codes 2. ECCN 3. Country of Origin ADVISE US FOR ANY SHIPPING DEVIATION AND AIRWAY BILL NUMBER FOR ITEM MORE THAN 75 LBS PLS ADVISE PRIOR TO SHIPPING	
4 Orders					Total:		\$98,286.00										

Plex 7/17/18 9:34 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040056**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040056

PO Date: 5/31/18

Due Date: 6/7/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Revision

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3394-3P			Lug	Firmed	6/7/18	40 pcs	0 pcs	40 pcs	\$16.10/pcs	\$644.00
Line Item Note W/O 177683											
2	D2731-7P			Lug receive pcs	Firmed	6/7/18	90 pcs	0 pcs	90 pcs	\$15.00/pcs	\$1,350.00
Line Item Note W/O 178362											
3	RBEM621A1001101 S5330P			Wide Tabs Folding Tool As per Dwg RBEM621A1001101 S5330 Rev. B	Firmed	7/16/18	1 pcs	0 pcs	1 pcs	\$4,432.00/pcs	\$4,432.00
Line Item Note W/O 178178											
Grand Total:											\$6,426.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 6/1/18 7:46 AM dart.Lussier.Patrick



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22536
Date: Jul 16, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO040056	Sold By: Walz, Christian D.
Shipped By: our truck	Ship Date: Jul 16, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
Wide Tabs Folding Tool, drawing # RBEM621A1001101 S5330 Rev.1		Each	1	1	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by _____			Thank you for your order!		

DAS
38
9-89



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
1	RBEM621A1001101S5330P	Wide Tabs Folding Tool	40056

DAS
38
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi Walz

Vankleek Hill, July 16, 2018